



## KÖSTER NB 1 Grey

Technical Data Sheet W 221 025

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- Official test certificate, Institute for Hygiene, Gelsenkirchen – Tank and tank-lining, according to the regulations of the DVGW, Tech. regulations for potable water  
- National Technical Approval P-5101/838/14 MPA BS by the MPA Braunschweig Mineral Waterproofing Slurry for Waterproofing of Constructions according to Building Regulation List (Bauregelliste) A, Part 2, No. 2.49  
- Worksheet W 270, December 1990, about the reproduction of micro-organisms on materials for use in drinking water environments  
- Test Certificate Bautech GmbH, Dresden

## Mineral based, sulfate resistant waterproofing system for positive and negative side waterproofing against pressurized water

	<b>KÖSTER BAUCHEMIE AG</b> Dieselstraße 1-10, 26607 Aurich 13 W 221 EN 1504-3:2005 <b>Product for structural and non structural repair for concrete</b> <b>Applying mortar by hand (3.1)</b> EN 1504-3: ZA. 1a
	Compressive strength Class R1 Chloride ion content ≤ 0.05 % Adhesive bond ≥ 0.8 MPa Restrained shrinkage/expansion NPD Carbonation resistance NPD Elastic modulus ≥ 10 GPa Reaction to fire Class E

### Features

KÖSTER NB 1 Grey is a mineral coating containing crystallising and capillary-plugging agents. It can be used for waterproofing against ground moisture, and for non-pressurized and pressurized water. Waterproofing done with KÖSTER NB 1 Grey is characterized by excellent resistance to pressure and abrasion as well as chemical and sulphate resistance. Applied as a closed layer, KÖSTER NB 1 Grey is absolutely waterproof to pressurized water up to 13 bar. Due to its penetration into the structural member, the slurry develops an intense bond to the substrate and the capillaries are plugged. Besides the hydraulic curing of the sealing slurry, crystallizing reactions are activated in the slurry which can lead to a self healing effect when micro-cracks develop.

Waterproofing with KÖSTER NB 1 Grey should only be carried out on substrates that are free of moving cracks. Moving cracks should be considered construction joints and treated accordingly with KÖSTER Joint Tape, KÖSTER Injection Resins, or KÖSTER Joint Sealant FS. KÖSTER SB-Bonding Emulsion introduces flexibility to the material.

### Advantages

- positive and negative side waterproofing against pressurized water
- resistant against chlorides, sulphates and phosphates
- certified for drinking water environments
- penetrates into the surface where crystallization leads to inseparable waterproofing-substrate bond
- does not contain corrosion promoting ingredients
- no VOC, no emissions of environmentally harmful ingredients
- works also on masonry and on very porous substrates like shotcrete, aerated concrete and cinderblock
- substrate does not have to be continually kept wet to cure
- inhibits salt movement in the substrate when used as a system

together with KÖSTER Polysil TG 500

- easy application, long pot life
- seamless application

### Technical Data

Fresh mortar density	1.85 kg / l
Modulus of Elasticity	approx. 11,000 N/mm <sup>2</sup>
Compressive strength (24 hours)	> 5 N / mm <sup>2</sup>
Compressive strength (7 days)	> 20 N / mm <sup>2</sup>
Compressive strength (28 days)	> 35 N / mm <sup>2</sup>
Flexural tensile strength	> 2 N / mm <sup>2</sup>
Flexural tensile strength (7 days)	> 4.5 N / mm <sup>2</sup>
Flexural tensile strength (28 days)	> 10 N / mm <sup>2</sup>
Adhesive tensile strength	> 1.5 N / mm <sup>2</sup>
Waterproof against pressurized water (positive and negative side)	up to 13 bar
Coefficient of water vapor diffusion resistance (μ)	60
Sd value at 2 mm layer thickness	0.12
Pot life	approx. 2 hours
Resistant to foot traffic	after approx. 2 days
Full cure	after approx. 2 weeks

### Fields of Application

KÖSTER NB 1 Grey can be used in new construction and repair for horizontal and vertical waterproofing of concrete, masonry or cementitious plaster, on porous concrete, on shotcrete, in wet rooms, bathrooms, showers, new basements, inside of basements, inside elevator shafts, tunnels, leaking retaining walls, underside of leaking ceilings, tanks, silos, sewage treatment plants, manholes, drinking water tanks etc..

### Substrate

The mineral substrate has to be sound and solid as well as free of bonding inhibiting agents such as grease and oil. Remove all bond breaking substances such as laitance, loose particles, dust, formwork release oil etc. The substrate must be open pored so that the KÖSTER NB 1 Grey can penetrate. Substrates have to be wetted (avoid standing water) or treated with KÖSTER Polysil TG 500 prior to the application of KÖSTER NB 1 Grey. Dusty or salt-damaged substrates have to be brushed off and primed with KÖSTER Polysil TG 500 30 - 90 minutes prior to the application of KÖSTER NB 1 Grey.

### Application

The material must be mixed using a slow speed mixer whereby the powder should be added to the mixing water or respectively to the polymer liquid. A 25 kg bag of KÖSTER NB 1 Grey is mixed with:

- 8 l of water or
- 6 l of water plus 1-2 kg KÖSTER SB-Bonding Emulsion or
- 1 jerry can (8 kg) of KÖSTER NB 1 Flex

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The addition of KÖSTER SB-Bonding Emulsion or KÖSTER NB 1 Flex to the mixing water raises the ability of the material to retain water and prevents a premature drying of the coating in cases of unfavorable weather conditions, (warm, dry, windy).

When used in drinking water reservoirs only the addition of 8 l of water to each 25 kg bag of KÖSTER NB 1 Grey is permitted. The addition of KÖSTER NB 1 Flex or KÖSTER SB-Bonding Emulsion will negate the Drinking Water Certification.

The material is applied in at least two coats with a brush or a suited spraying device. Make sure that the coating is not exposed to heat, frost and strong wind during the application and for at least 24 hours afterwards. The material should be brushed vertically and horizontally to work it into the substrate.

## Application Examples

### Highly effective waterproofing with bituminous building materials

When applying a combined waterproofing system made of KÖSTER NB 1 Grey and bituminous coatings (KÖSTER Bikuthan, KÖSTER Deuxan or KÖSTER KBE-Liquid Film), KÖSTER NB 1 Grey can be applied directly to a void free masonry with flush-filled joints. After a curing time of 24 hours, the bituminous coating is brushed, troweled or sprayed on. The substrate preparation with KÖSTER NB 1 Grey increases the safety of the system significantly. It is an additional waterproofing layer. It prevents lateral movement of water and at the same time it functions as a negative side waterproofing during the construction phase.

### Negative side waterproofing in case of repair of widespread moisture penetration

Active leakages and water weeping down the wall can be stopped with the KÖSTER KD System. Brittle and loose material has to be cleaned out of joints and joints have to be closed flush with KÖSTER Repair Mortar Plus. After a waiting time of approx. 2 hours the surface which is going to be sealed has to be primed with KÖSTER Polysil TG 500 (Consumption: min. 120 g / m<sup>2</sup>, in case of strongly absorbent substrates up to 250 g / m<sup>2</sup>). After a waiting time of 30 minutes, the first coat of KÖSTER NB 1 Grey is applied (Consumption: 1.5 kg / m<sup>2</sup>). When the first coat of KÖSTER NB 1 Grey has set sufficiently so that it is not damaged by the application of a second coat, a second coat of KÖSTER NB 1 Grey is applied (Consumption: 1.5 kg / m<sup>2</sup>). The final hardening is carried out by application of a coat of KÖSTER Polysil TG 500 (Consumption: min. 250 g / m<sup>2</sup>).

### Aftertreatment

On highly absorbent substrates, in strong wind or direct sunlight, the material may tend to prematurely dry. If premature drying is observed (early lightening of the surface), spray with a bottle mister with water until the surface is dark.

### Consumption

2 - 4 kg/m<sup>2</sup>

In cases of ground moisture	min. 2 kg/m <sup>2</sup> (2 coats)
In cases of non-pressurized water	min. 3 kg/m <sup>2</sup> (2 coats)
In cases of pressurized water	min. 4 kg/m <sup>2</sup> (2-3 coats)
In cases of negative side waterproofing	min. 3 kg/m <sup>2</sup> (2 coats)
Under bituminous thick film sealants	approx. 1.5 kg/m <sup>2</sup> (1 coat)

### Cleaning

Clean tools immediately after use with water.

### Packaging

W 221 025 25 kg bag

### Storage

Store the material dry. In originally sealed packages, the material can be stored for a minimum of 12 months.

### Safety

Wear protective gloves and goggles when processing of the material. Observe all governmental, state, and local regulations when processing the material.

### Related products

KÖSTER IN 1	Prod. code IN 110
KÖSTER 2 IN 1	Prod. code IN 201
KÖSTER IN 2	Prod. code IN 220
KÖSTER IN 5	Prod. code IN 250
KÖSTER IN 7	Prod. code IN 270
KÖSTER Joint Sealant FS-V black	Prod. code J 231
KÖSTER Joint Sealant FS-H black	Prod. code J 232
KÖSTER Joint Tape 20	Prod. code J 820
	020
KÖSTER Polysil TG 500	Prod. code M 111
KÖSTER Restoration Plaster 1 Grey	Prod. code M 661
	025
KÖSTER Restoration Plaster 2 White	Prod. code M 662
	025
KÖSTER Restoration Plaster 2 Fast	Prod. code M 663
	030
KÖSTER Restoration Plaster 2 Light	Prod. code M 664
	025
KÖSTER NB 2 White	Prod. code W 222
	025
KÖSTER KBE Liquid Film	Prod. code W 245
KÖSTER Bikuthan 2C	Prod. code W 250
	028
KÖSTER Bikuthan 1C	Prod. code W 251
	030
KÖSTER Deuxan 2C	Prod. code W 252
	032
KÖSTER Deuxan Professional	Prod. code W 256
	032
KÖSTER KD 2 Blitz Powder	Prod. code W 512
KÖSTER Repair Mortar	Prod. code W 530
	025
KÖSTER Repair Mortar Plus	Prod. code W 532
	025
KÖSTER WP Mortar	Prod. code W 534
	025
KÖSTER Waterstop	Prod. code W 540
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KÖSTER SB Bonding Emulsion	Prod. code W 710
KÖSTER NB 1 Flex	Prod. code W 721 008
KÖSTER SD Protection and Drainage Sheet 3-400	Prod. code W 901 030
KÖSTER NB 1 Brush for slurries	Prod. code W 913 001
KÖSTER Peristaltic Pump	Prod. code W 978 001
KÖSTER Double Paddle Mixer	Prod. code X 992 001
KÖSTER Disc Stirrer	Prod. code X 996 001
KÖSTER Mortar Stirrer Set	Prod. code X 998 001

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